



## 1. Product Name

BrushLac 680

## 2. Manufacturer

WOOD KOTE PRODUCTS INC  
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## 3. Product Description

### BASIC USE

BrushLac 680 is intended for professional use only. It is formulated for interior wood surfaces such as casework, doors, trim, paneling and cabinets. BrushLac 680 may be applied to bare, bleached or stained wood. It is compatible with a variety of other Wood Kote products. Please refer to the *Wood Kote Schedule of Product Compatibility and Recommended Dry Times*. BrushLac 680 complies with the US Environmental Protection Agency (EPA) Volatile Organic Compound (VOC) emission requirements for Architectural and Industrial Maintenance coatings (effective 13Sep99).

### ADVANTAGES

- Matches SprayLac sheens
- Fast-drying
- Economical
- Easy to repair

### COVERAGE

One application of BrushLac 680 will cover approximately 400-500 sq ft/gal (9,8-12,2 m<sup>2</sup>/L). For best results, 3-6 coats are recommended.

## COMPOSITION & PROPERTIES

BrushLac 680 is a nitrocellulose-based lacquer. It is intended for application without thinning. If thinning is desired, LaqThin T-99A (lacquer thinner) should be used or, if regulations require a VOC-exempt thinner, use AceThin (acetone).

## TYPES

BrushLac 680 is available from the factory in Clear in 4 sheens. BrushLac 680 matches the corresponding sheens of SprayLac 680A. BrushLac 680 can be tinted with Korrekt-O or Perfect-O colorants to achieve a wide variety of custom colors.

## SIZES

BrushLac 680 is sold in 32-fl oz (946ml), 1-Gal (3,8L), 5-Gal (19L) and 55-Gal (208,5L) metal containers.

## 4. Technical Data

### PHYSICAL PROPERTIES

See table 1

## 5. Installation

Complete installation specifications and recommendations are available from the manufacturer.

## PREPARATORY WORK

### Applicator Qualifications

All work shall be performed by skilled tradesmen experienced in performing work of this type and under the direction of a capable foreman.

### Samples

For each finish system indicated at least two 8-1/2"x11" (19x24,6 cm) pieces should be provided for approval. If it is apparent conditions may allow substantial variations, a sufficient number of samples should be created to indicate the parameters of the variations. Those samples marked "approved" by architect/specifier shall serve as the standard for similar work throughout the project.

### Inspection

Verify all surfaces to be finished will be maintained within a temperature



range of 45-80°F (7-27°C) during application and curing period. Verify all surfaces to be finished are clean and dry. Use an electric moisture meter to test all wood surfaces. Do not proceed if reading is higher than 15% without written permission from architect/specifier.

### Surface Preparation

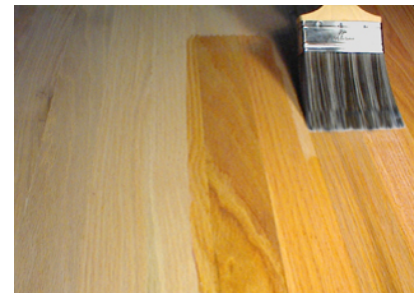
Sand all wood surfaces in the direction of the wood grain with the appropriate abrasive grit specified on the finish schedules (usually between 80-220 grit). Sand all wood surfaces until all machine marks and glue are removed and each species has achieved a uniform smoothness without rough or burnished areas. Remove all sanding dust from the surfaces to be finished and from the work area.

### Mixing

Semi-Gloss, Satin and Matte sheens should be thoroughly mixed prior to application. Please refer to *Wood Kote Lacquer & Polyurethane Stirring and/or Mixing Instructions*.

## APPLICATION

BrushLac 680 is formulated to be applied by hand in-shop or on-site with a high quality natural or synthetic bristle brush designed for lacquer application. Each coat should be applied at 0.003" (0,07 mm) wet film thickness in a manner





that each application is uniform in sheen and color, must be free from sags, runs, bubbles or other defects detrimental to appearance or performance.

**PRECAUTIONS**

For on-site application, be certain local applicable VOC regulations do not supercede Federal regulations. Be certain that on-site conditions allow for adequate ventilation and pose no threat of fire or other health hazards. DO NOT apply over urethanes or other coatings that dry by oxidation. This product has been tested on a very limited number of substrates (and coatings). In addition, a very limited number of coatings have been tested over this product. The applicator is responsible for testing suitability and performance for the specific application. In all cases, Wood Kote strongly recommends testing the entire finish system on an equivalent substrate before applying to the

project. BrushLaq 680 should only be applied by qualified professionals who have read and understood this information. Before using any chemical, read its label and Material Safety Data Sheet (MSDS).

**CLEAN UP**

Clean tools and surfaces using an absorbent cloth and LaqThin T-99A.

**6. Availability & Cost**

**AVAILABILITY**

BrushLaq 680 is available through recognized Wood Kote retailers or directly from the manufacturer. A list of stocking dealers is available from the manufacturer and can be found on the manufacturer’s web site.

**COST**

Cost information is available from recognized Wood Kote retailers or from the manufacturer.

**7. Warranty**

BrushLaq 680 is sold without warranty except that Wood Kote guarantees that the product is manufactured within the specifications provided herein. Unless Wood Kote warranties, in writing, specific products on an identified project, Wood Kote’s liability is limited to the replacement cost of the product. The information provided herein is accurate to the best of Wood Kote’s knowledge or

obtained by Wood Kote from sources believed by Wood Kote to be accurate. Wood Kote Products Inc does not assume any legal responsibility for use or reliance upon this information.

**8. Maintenance**

**STORAGE**

Keep in the original containers tightly closed when not in use and stored away from direct light at temperatures between 32-110°F (0-43°C).

**CLEANING & REPAIR**

BrushLaq 680 surfaces should be cleaned with mild soap and water. Surfaces may be repaired by lightly sanding the existing surface and applying subsequent coats in the manner outlined above.

**DISPOSAL**

Dispose of only in accordance with local, state and federal regulations.

**9. Technical Services**

Additional information is available directly from the manufacturer and from the manufacturer’s web site.

**10. Filing Systems**

- Wood Kote–Product Catalog
- Additional product information is available from the manufacturer
- [www.woodkote.com](http://www.woodkote.com)



Physical Properties Table 1

Mfr No	COLOR	SHEEN	GLOSS @ 60°	% WT SOLIDS	VOC gm/L	FLASH PT
110	Clear	Gloss	85-80	25	<680	53°F (11.6°C)
112		Semi-Gloss	55-45	25.4	<680	54°F (12.2°C)
115		Satin	27-23	25.8	<680	53°F (11.6°C)
117		Matte	6-4	26.3	<680	53°F (11.6°C)