SAFETY DATA SHEET

WOOD KOTE PRODUCTS INC.

www.woodkote.com

Section 1: Product and Company Identification

Product Name: X-Link-R Product Code: 608

TEL: 503-285-8371

800-843-7666 (Toll Free USA & Canada) WOOD KOTE PRODUCTS INC.

FAX: 503-285-8374 8000 NE 14th Place

E-MAIL: info@woodkote.com Portland, Oregon 97211

USA

EMERGENCY CONTACT

INFOTRAC (Transportation): 800-535-5053

Product Use: Clear and Clean II Catalyst. This product is intended for professional use and application only.

Section 2: Hazards Identification

GHS Ratings:

Oral Toxicity	Acute Tox. 4	Oral>300+<=2000mg/kg
Eye corrosive	1	Serious eye damage: irreversible damage 21 days after
		exposure. Draize score: Corneal opacity >= 3, Iritis > 1.5.
Skin sensitizer	1	Skin sensitizer.
Mutagen	2	Suspected/Possible: may include heritable mutations in human germ cells. Positive evidence from tests in mammals and somatic cell tests, in vivo somatic genotoxicity supported by in vitro mutagenicity.
Organ toxin repeated	2	Presumed to be harmful to human health- Animal studies with

Organ toxin repeated significant toxic effects relevant to humans at generally exposure

moderate exposure (guidance)- Human evidence in

GHS Hazards exceptional cases.

H303	May be harmful if swallowed.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H341	Suspected of causing genetic defects

H373 May cause damage to organs through prolonged or repeated exposure.

GHS

IS Precautions	
P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe mist/vapours/spray.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P314	Get Medical advice/attention if you feel unwell.
P391	Collect spillage.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse
	skin with water/shower.
P304+P341	IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a

position comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse continuously with water for several minutes. Remove contact

lenses if present and easy to do - continue rinsing.

P308+P313 IF exposed or concerned: Get medical advice/attention. P332+P313 If skin irritation occurs: Get medical advice/attention. P337+P313 If eye irritation persists, get medical advice/attention.

P405 Store locked up.

P501WK If spilled, contain spilled material and dispose of contaminated absorbent, container

and unused contents in accordance with local, state and federal regulations. Avoid

release to the environment.

Signal Word: Danger



Section 3: Composition / Information on Ingredients

Chemical Name	CAS number	Weight Concentration %	
Diethylene glycol monoethyl acetate	112-15-2	50.00%	
Polyfunctional Aziridine	64265-57-2	50.00%	

Section 4: First Aid Measures

IF INHALED: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiratory oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

IF IN EYES: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

IF ON SKIN: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rise at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

IF SWALLOWED: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Stop if the exposed person feels sick as vomiting can be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit do not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Note to Physician: Provide general supportive measures and treat symptomatically. Keep victim warm. Keep under observation. Symptoms may be delayed.

Section 5: Fire Fighting Measures

Flash Point: 106 C (223 F)

LEL: NDA UEL: NDA

EXTINGUISHING MEDIA: Use water fog, foam, dry chemical, or CO2.

SPECIFIC HAZARD: In a fire or if heated, a pressure increase will occur and the container may burst.

HAZARDOUS COMBUSTION PRODUCTS: In case of fire, may produce hazardous decomposition products such as a carbon monoxide, carbon dioxide, (dense) black smoke. aldehydes, organic acids, nitrogen oxides, ammonia, amines.

FIRE FIGHTING PROCEDURES: Wear self-contained breathing apparatus and gear when fighting fires involving this material. Although not flammable as supplied, this material is a strong oxidizer and will contribute copious amounts of oxygen during decomposition.

FIRE EQUIPMENT: Do not enter confined fire space without full bunker gear (helmet with face shield, bunker coats, gloves and rubber boots), including a positive pressure, NOISH approved, self-contained breathing apparatus.

SDS for: 608 Page 2 of 5

Section 6: Accidental Release Measures

PERSONAL PRECAUTIONS: Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained.

SMALL SPILL: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-soluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose via a licensed waste disposal contractor.

LARGE SPILL: Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

Section 7: Handling and Storage

HANDLING PRECAUTIONS: Put on appropriate personal protective. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure-obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes, skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. If during normal use the material present a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

STORAGE REQUIREMENTS: Store between the following temperatures: 5 to 40°C (41 to 104°F). Store in accordance with local regulations. Store in a dry, cool and well-ventilated area, away from incompatible materials. Store locked up. Keep container tightly closed and sealed until ready for us. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. Store in original container, protected from direct sunlight.

COMMENTS: Read label before use. KEEP OUT OF REACH OF CHILDREN! Empty containers, retain product residue (liquid and/or vapor). Do not pressurize, cut weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks static electricity, or other sources of ignition; they may explode and cause injury or death.

Section 8: Exposure Control and Personal Protection

Chemical Name / CAS No.	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits
Diethylene glycol monoethyl acetate 112-15-2	NDA	NDA	NDA
Polyfunctional Aziridine 64265-57-2	NDA	NDA	NDA

ENGINEERING CONTROLS: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: Wear safety goggles. Maintain eye wash fountain and quick drench facilities in work areas.

SKIN: Wear protective gloves. To prevent repeated or prolonged skin contact, wear impervious clothing and boots.

RESPIRATORY: In case of insufficient ventilation, wear suitable respiratory equipment. Follow the OSHA respirator regulations found in 29 CFR 1910.134. Use a NIOSH/MSHA approved respirator if exposure limits are exceeded or symptoms are experienced.

WORK HYGIENIC PRACTICES: Handle in accordance with good industrial hygiene and safety practice. Wash thoroughly with soap and water after handling and before eating, drinking, or using tobacco. Safety shower and eye wash should be available close to work areas.

OTHER USE PRECAUTIONS: Harmful if swallowed. May irritate body tissues. Use with adequate ventilation. Avoid breathing vapor. Do not get in eyes, on skin, on clothing. Wash thoroughly after handling.

COMMENTS: Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

CONTAMINATED GEAR: Take off contaminated clothing and wash it before reuse. Follow manufacturer's instructions for cleaning/maintaining PPE. If no such instructions for washables, use detergent and hot water. Keep and wash PPE separately from other laundry.

Section 9: Physical and Chemical Properties

Appearance: Pale Yellow Liquid

Viscosity: N/A

PH Essentially neutral.

Decomposition temperature: N/A

Vapor Density: N/A Freezing point: N/A

Flash point: 253°C Setaflash.

Closed cup

Specific Gravity (SG) 1.039

VOC g/L (Coating) 730.9

Odor: Mild Sweet

Solubility in Water: Appreciable

Autoignition temperature: 345°C

Vapor Pressure: N/A

Melting point: -58°C

Boiling range: Decomposes >175°C

Evaporation rate: Slower than Butyl

Acetate.

VOC g/L (Material) 730.9

Section 10: Stability and Reactivity

Stability:

Under normal conditions:

STABLE

Incompatibilities:

Strong oxidizers.

Avoid heat, sparks, open flames and other ignition sources.

Incompatible with acids, halogenated compounds, aluminum, brass, bronze, copper, lead, tin, and zinc.

Hazardous decomposition:

Hazardous decomposition products formed under fire conditions - Carbon oxides.

Hazardous polymerization will not occur.

Section 11: Toxicological Information

PRIMARY ROUTES OF ENTRY

NDA

Target Organs: Eyes, Central Nervous System, Skin

Section 12: Ecological Information

ENVIRONMENTAL SUMMARY: Avoid uncontrolled releases of this material. Where spills are possible, comprehensive spill response plan should be developed and implemented. Do not contaminate water when cleaning equipment or disposing of equipment washwaters or rinsate.

Section 13: Disposal Considerations

DISPOSAL: If spilled, contain spilled material and dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations. Avoid release to the environment.

Section 14: Transport Information

Agency	Proper Shipping Name	UN Number	Packing Group	Hazard Class	
DOT	Environmentally Hazardous Substance Liquid N.O.S	UN3082	III	9	
	This product is not regulated as a dangerous good when transported in sizes of <5 L or <5 kg,				
	provided the packagings meet the heneral provisions of 4.1.1.1, 4.1.1.4 to 4.1.1.8.				
IATA	Environmentally Hazardous Substance Liquid N.O.S	UN3082	III	9	
	This product is not regulated as a dangerous good when traprovided the packagings meet the heneral provisions of 4.1	•	•		
IMDG	Environmentally Hazardous Substance Liquid N.O.S	UN3082	III	9	
	This product is not regulated as a dangerous good when traprovided the packagings meet the heneral provisions of 5.0				

SDS for: 608 Page 4 of 5

Section 15: Regulatory Information

ACGIH (American Conference of Governmental Industrial Hygienists)

TWA (Time-Weighted Average)

OSHA (Occupational Safety and Health Administration)

NIOSH (National Institute for Occupational Safety and Health)

OSHA: Occupational Safety and Health Administration.

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200

State of California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65):

This product does not contain chemicals that are listed by the State of California as carcinogenic or a reproductive toxin

SARA TITLE III (Superfund Amendment and Reauthorization Act)

SARA 302 Components:

No chemicals in this product are subject to the reporting requirements of SARA Title III, Section 302

SARA 311/312 Hazards:

No chemicals in this product are subject to the reporting requirements of SARA Title III, Section 311/312.

SARA 313 Components:

No chemicals in this product are subject to the reporting requirements of SARA Title III, Section 313.

Section 16: Other Information

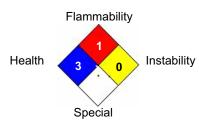
ABBREVIATIONS USED IN THE SDS:

NDA: No Data Available

Hazardous Material Information System (HMIS)

HEALTH 3 HMIS & NFPA Hazard Rating Legend * = Chronic Health Hazard 0 = INSIGNIFICANT 1 = SLIGHT 2 = MODERATE 3 = HIGH

National Fire Protection Association (NFPA)



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