Supplementary Instruction Sheet

WOOD KOTE PRODUCTS INC

Staining & Top-coating a Melamine Surface

Objective:

The following information is provided to help the first-time applicator achieve the appearance of wood on a melamine surface.

Materials Required:

- TSP or TSP substitute
- 150 Grit sand paper
- Protective gloves
- Tack cloth
- Wood Kote Trans Kote-A Stainable Primer
- Wood Kote Jel’d Stain 550
- Graining tool
- Natural bristle brush
- Wood Kote Polyurethane, Clear and Clean (water-based) or Ultra Poly Kote (solvent-based).

Process:

1. Wash the work surface with TSP and rinse well.
2. Sand the surface with 150 grit sand paper and wipe away any dust with a tack cloth.
3. Apply Wood Kote Trans Kote-A stainable primer and allow to dry for approximately 2 hours.
4. Spread the Wood Kote Jel’d Stain with a natural bristle brush leaving very fine lines to imitate a wood grain pattern. Touch up with a cloth or use a graining tool.
5. Wait 48 to 72 hours to allow all the solvent to evaporate before proceeding to the topcoat.
6. To finish, 2 or 3 coats of polyurethane will give a rich color and provide protection of your work. The choice of water-based or solvent based will depend on the type of surface you have completed, e.g., table, chair, wall etc... and also the intensity of the stain color chosen. Water-based polyurethane should be used over a light color. Conversely, solvent-based polyurethane over a medium or dark color will create a richer and deeper appearance.

Visit our web site at http://www.woodkote.com for additional product information and application tips.