

Supplementary Instruction Sheet

WOOD KOTE PRODUCTS INC

Staining & Top-coating a Melamine Surface

Objective:

The following information is provided to help the first-time applicator achieve the appearance of wood on a melamine surface.

Materials Required:

TSP or TSP substitute
150 Grit sand paper
Protective gloves
Tack cloth
Wood Kote Trans Kote Stainable Primer
Wood Kote Jel'd Stain Original or Jel'd Stain 250
Graining tool
Natural bristle brush
Wood Kote Polyurethane, Clear and Clean (water-based), MetaKote or Ultra Flagship UV (solvent-based).

Process:

1. Wash the work surface with TSP and rinse well.
2. Sand the surface with 150 grit sand paper and wipe away any dust with a tack cloth.
3. Apply Wood Kote Trans Kote stainable primer and allow to dry for approximately 2 hours.
4. Spread Wood Kote Jel'd Stain with a natural bristle brush leaving very fine lines to imitate a wood grain pattern. Touch up with a cloth or use a graining tool.
5. Wait 48 to 72 hours to allow all the solvent to evaporate before proceeding to the topcoat.
6. To finish, apply 2 or 3 coats of polyurethane. This will give a rich color and provide protection to your work.
7. The choice of water-based or solvent based will depend on the type of surface you are working with, e.g., table, chair, wall, etc. and also the stain color chosen. Water-based polyurethane should be used over a light color, so it doesn't yellow with time. Conversely, solvent-based polyurethane over a medium or dark color will create a richer and deeper appearance without showing the yellowing over time.

Visit our web site at <http://www.woodkote.com>
for additional product information and application tips.