

Supplementary Instruction Sheet

WOOD KOTE PRODUCTS INC

Wood Kote Pigment Stains Custom Color Formulas

Objective:

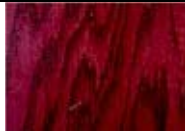

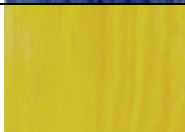

The following formulas have been prepared to serve as an example for tint matching and/or creating custom colors with Wood Kote pigment stains.

Materials Required:

Wood Kote Jel'd Stain, Jel'd Stain 550/250 or Liqwid Stain 550/250
Wood Kote MacroTint or MiniTint colorant measuring device
Wood Kote Korrekt-O colorant(s)
Wood Kote LaqThin T-99A lacquer thinner
Cleanup cloths

Process:

1. **IMPORTANT:** Before adding colorants it may be necessary to remove an amount of Jel'd Stain or Liqwid Stain from the container equal to the amount of colorant to be added.
2. Thoroughly stir Jel'd Stain or agitate Liqwid Stain to thoroughly combine the colorant and base mixture.
3. Hold the MacroTint or MiniTint device upright with the measurement numbers facing toward the operator.
4. Grasp the piston at the bottom and turn until the calibration bar is aligned over the measurement numbers.
5. Pull the piston until the point at the end of the calibration bar reaches the desired increment, and then turn the piston $\frac{1}{4}$ of a turn to "lock" the piston in place.
6. Place the device on a flat level surface and fill the cylinder space with the appropriate liquid up to the top rim, immediately pour the liquid into the proper receptacle while turning the piston to align the calibration bar over the measurement numbers.
7. Then push the piston to the top of the cylinder. Liquid remaining on the piston head should be removed with a metal scraper.
8. Repeat measurement process with subsequent colorants if necessary.
9. After use, clean device with LaqThin T-99A lacquer thinner and a soft cloth.

COLOR	Stain Base	Korrekt-O™ colorants	Oz per Qt	Oz per Gal
	Burgundy	Natural -226 or 326 or 2526 or 426 or 2626 0451 - Scarlet 1063 - Red 9955 - Black	3 28/48 1 10/48 1 13/48	14 16/48 40/48 5 4/48
	Indigo Blue	Natural -226 or 326 or 2526 or 426 or 2626 7262 - Blue 0451 - Scarlet 0061 - White	3 1 17/48	12 4 1 20/48
	Yellow	Natural -226 or 326 or 2526 or 426 or 2626 2555 - Bright Yellow	4	16
	Blue	Natural -226 or 326 or 2526 or 426 or 2626 7262 - Blue	4	16

COLOR		Stain Base	Korrect-O™ colorants	Oz per Qt	Oz per Gal
	Red	Natural -226 or 326 or 2526 or 426 or 2626	0451 - Scarlet	4	16
	Green	Natural -226 or 326 or 2526 or 426 or 2626	5558 - Green	4	16
	Hotel Green	Cactus - 220 or 320 or 2520 or 420 or 2620	5558 - Green	1 26/48	6 8/48
	Orange	Natural -226 or 326 or 2526 or 426 or 2626	0451 - Scarlet 2555 - Bright Yellow	2 2	8 8
	Olive Green	Natural -226 or 326 or 2526 or 426 or 2626	2555 - Bright Yellow 7262 - Blue 9955 - Black	3 2/48 12/48 6/48	12 8/48 1 24/48
	Violet	White - 214 or 314 or 2514 or 414 or 2614	8852 - Violet	12/48	1
	Dark Cherry	Natural -226 or 326 or 2526 or 426 or 2626	0451 - Scarlet 9955 - Black	3 28/48 1 13/48	14 16/48 5 4/48
	Dark Grey	Grey - 215 or 315 or 2515 or 415 or 2615	1863 - Yellow 9955 - Black	31/48 25/48	2 28/48 2 4/48
	Baby Blue	White - 214 or 314 or 2514 or 414 or 2614	7262 - Blue	12/48	1
	Forest Green	Natural -226 or 326 or 2526 or 426 or 2626	5558 - Green 9955 - Black	3 35/48 38/48	14 44/48 3 8/48
	Celery Green	White - 214 or 314 or 2514 or 414 or 2614	7262 - Blue 2555 - Bright Yellow	4/48 6/48	16/48 24/48
	Warm Yellow (Gold)	Natural -226 or 326 or 2526 or 426 or 2626	2555 - Bright Yellow 1863 - Yellow 1063 - Red	3 1 8/48	12 4 32/48

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